

## Schnittdatenempfehlung Gewindebohrer HSS-E und HSS PM

**Gewindebohrer HSS-E | HSS-E Taps** SPPW-IDs: 360125-360165-360525-360555

| Form B<br>Durchgang   Through | [P] Stahl |           | [M] Inox |       | [N] NE-Metalle |           |
|-------------------------------|-----------|-----------|----------|-------|----------------|-----------|
|                               | P 1.1     | P 1.3-1.4 | M 2.1    | M 2.2 | N 1.1-1.2      | N 2.1+2.3 |
| X.Cut vc                      | 30-35     | 18-20     | 18-20    | 10-12 | 30-40          | 30-35     |

  

| Form C<br>Grundloch   Blind Hole | [P] Stahl |           | [M] Inox |       | [N] NE-Metalle |           |
|----------------------------------|-----------|-----------|----------|-------|----------------|-----------|
|                                  | P 1.1     | P 1.3-1.4 | M 2.1    | M 2.2 | N 1.1-1.2      | N 2.1+2.3 |
| X.Cut vc                         | 25-30     | 8-10      | 8-10     | 5-7   | 25-30          | 20-25     |

Bitte die Werkstoffempfehlung des Werkzeugs beachten | Please follow the material recommendation of the tool