

## Schnittdatenempfehlung Gewindebohrer HSS-E und HSS PM

### Gewindebohrer Pulvermetall "Flash-Cut" | Powder Metal Taps "Flash-Cut"

SPPW-IDs: 360420-360450-360120-360150

Form B		[P] Stahl		[M] Inox		[K] Guss	[N] NE-Metalle	
Durchgang   Through		P 1.3-1.4	P 1.5	M 2.1	M 2.2	K 3.1-3.2	N 1.1-1.2	N 2.1+2.3
C.Cut	vc	20-30	10-20	10-20	6-8	25-35	30-35	25-30

Form C		[P] Stahl		[M] Inox		[K] Guss	[N] NE-Metalle	
Grundloch   Blind Hole		P 1.3-1.4	P 1.5	M 2.1	M 2.2	K 3.1-3.2	N 1.1-1.2	N 2.1+2.3
A.Cut	vc	15-25	5-15	10-15	5-7		25-30	20-25

Bitte die Werkstoffempfehlung des Werkzeugs beachten | Please follow the material recommendation of the tool