

Schnittdatenempfehlung Gewindebohrer HSS-E und HSS PM

Gewindebohrer HSS-E "Flash-Cut" | HSS-E Taps "Flash-Cut"
SPPW-IDs: 360210-360620-360650-360520-360550

Bitte die Werkzeug Eignungen beachten

| Form B | [P] Stahl | | | [M] Inox | [K] Guss | [N] NE-Metalle | | |
|--------|---------------------|-------|-------|-----------|----------|----------------|-----------|-----------|
| | Durchgang Through | P 1.1 | P 1.2 | P 1.3-1.4 | M 2.1 | K 3.1-3.2 | N 1.1-1.2 | N 2.1+2.3 |
| blank | vc | 20-25 | 15-20 | | | | 15-20 | 12-18 |
| A.Cut | vc | 30-35 | 20-25 | 10-15 | 10-12 | 15-25 | 30-35 | 25-30 |

Bitte die Werkzeug Eignungen beachten

| Form C | [P] Stahl | | | [M] Inox | [K] Guss | [N] NE-Metalle | | |
|--------|------------------------|-------|-------|-----------|----------|----------------|-----------|-----------|
| | Grundloch Blind Hole | P 1.1 | P 1.2 | P 1.3-1.4 | M 2.1 | K 3.1-3.2 | N 1.1-1.2 | N 2.1+2.3 |
| blank | vc | 15-20 | 12-15 | | | | 12-15 | 10-12 |
| A.Cut | vc | 25-30 | 18-22 | | | | 25-30 | 20-25 |

Bitte die Werkstoffempfehlung des Werkzeugs beachten | Please follow the material recommendation of the tool