

Schnittdatenempfehlung Gewindebohrer HSS-E und HSS PM

Gewindebohrer HSS-E | HSS-E Taps

SPPW-IDs: 360125-360165-360525-360555

| Form B Durchgang Through | [P] Stahl | | [M] Inox | | [N] NE-Metalle | |
|-------------------------------|-----------|-----------|----------|-------|----------------|-----------|
| | P 1.1 | P 1.3-1.4 | M 2.1 | M 2.2 | N 1.1-1.2 | N 2.1+2.3 |
| X.Cut vc | 30-35 | 18-20 | 18-20 | 10-12 | 30-40 | 30-35 |

| Form C Grundloch Blind Hole | [P] Stahl | | [M] Inox | | [N] NE-Metalle | |
|----------------------------------|-----------|-----------|----------|-------|----------------|-----------|
| | P 1.1 | P 1.3-1.4 | M 2.1 | M 2.2 | N 1.1-1.2 | N 2.1+2.3 |
| X.Cut vc | 25-30 | 8-10 | 8-10 | 5-7 | 25-30 | 20-25 |

Bitte die Werkstoffempfehlung des Werkzeugs beachten | Please follow the material recommendation of the tool