

613 271

NC-Präzisionsreibahlen VHM 1/100 steigend Carbide NC-Machine Reamers 1/100 increments



- Anschnitt 45° Durchgangsbohrungen
- NC-Schaft Toleranz h6
- Linksspirale, rechtsschneidend
- Oberfläche blank
- Toleranz 0/+0,005

- Chamfer 45° reaming through holes
- Straight shank tolerance h6
- Left hand helix, right hand cutting
- Bright finish
- Tolerance 0/+0,005



VHM	blank
DIN 212	Form B
1/100	z: 4-8
NC h6	

ØD	Ød2 h6	L	l1	l2	z	Art. No.	Stk/pce Euro	ØD	Ød2 h6	L	l1	l2	z	Art. No.	Stk/pce Euro
0,95-1,05	1,5	40	5	10	4	613271xxxx	31,49	7,01-7,05	8	109	31	77	6	613271xxxx	79,59
1,97-2,05	2	49	11	30	4	613271xxxx	28,09	7,97-8,05	8	117	33	83	6	613271xxxx	84,59
2,97-3,05	3	61	15	37	4	613271xxxx	31,09	8,97-9,05	10	125	36	87	6	613271xxxx	105,09
3,97-4,05	4	75	19	48	6	613271xxxx	40,19	9,97-10,05	10	133	38	96	6	613271xxxx	121,59
4,97-5,05	5	86	23	58	6	613271xxxx	50,79	10,97-11,05	12	142	41	96	6	613271xxxx	127,19
5,97-6,05	6	93	26	70	6	613271xxxx	55,59	11,97-12,05	12	151	44	109	6	613271xxxx	156,99
6,97-6,99	8	109	31	77	6	613271xxxx	72,99								

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