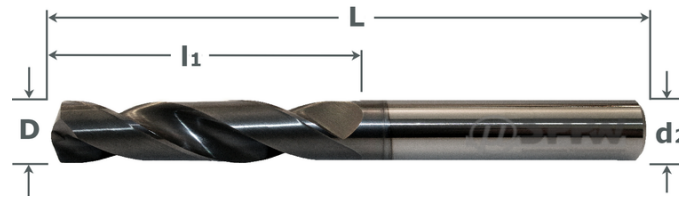


**761 230****Hochleistungsbohrer VHM+X.Cut 3xØ  
Carbide High Performance Drills+X.Cut 3xØ**

- Universeller Hochleistungsbohrer
- Kurze Späne, gute Spanabfuhr
- Oberfläche X.Cut beschichtet
- Universal high performance drill
- Short chipping, good chip transport
- With X.Cut coating



|           |            |
|-----------|------------|
| VHM       | X Cut      |
| DIN 6537K | Typ N      |
| 140°      | DIN 6535HA |
| 3xØ       |            |

**D**

| ØD<br>m7  | Ød2<br>h6 | L   | l1 | Art. No.   | Stk/pce<br>Euro | ØD<br>m7 | Ød2<br>h6 | L   | l1 | Art. No.   | Stk/pce<br>Euro |
|-----------|-----------|-----|----|------------|-----------------|----------|-----------|-----|----|------------|-----------------|
| 3         | 6         | 62  | 20 | 7612300300 | 23,30           | 12,5     | 14        | 107 | 60 | 7612301250 | 93,90           |
| 3,1-3,7   | 6         | 62  | 20 | 761230xxxx | 23,30           | 12,8     | 14        | 107 | 60 | 7612301280 | 93,90           |
| 3,8-3,9   | 6         | 66  | 24 | 761230xxxx | 23,30           | 13       | 14        | 107 | 60 | 7612301300 | 93,90           |
| 4         | 6         | 66  | 24 | 7612300400 | 23,30           | 13,5     | 14        | 107 | 60 | 7612301350 | 93,90           |
| 4,1-4,7   | 6         | 66  | 24 | 761230xxxx | 23,30           | 13,8     | 14        | 107 | 60 | 7612301380 | 93,90           |
| 4,8-4,9   | 6         | 66  | 28 | 761230xxxx | 23,30           | 14       | 14        | 107 | 60 | 7612301400 | 93,90           |
| 5         | 6         | 66  | 28 | 7612300500 | 23,30           | 14,5     | 16        | 115 | 65 | 7612301450 | 116,50          |
| 5,1-5,9   | 6         | 66  | 28 | 761230xxxx | 23,30           | 14,8     | 16        | 115 | 65 | 7612301480 | 116,50          |
| 6         | 6         | 66  | 28 | 7612300600 | 23,30           | 15       | 16        | 115 | 65 | 7612301500 | 116,50          |
| 6,1-6,9   | 8         | 79  | 34 | 761230xxxx | 38,80           | 15,5     | 16        | 115 | 65 | 7612301550 | 116,50          |
| 7         | 8         | 79  | 34 | 7612300700 | 38,80           | 15,8     | 16        | 115 | 65 | 7612301580 | 116,50          |
| 7,1-7,9   | 8         | 79  | 41 | 761230xxxx | 38,80           | 16       | 16        | 115 | 65 | 7612301600 | 116,50          |
| 8         | 8         | 79  | 41 | 7612300800 | 38,80           | 16,5     | 18        | 123 | 73 | 7612301650 | 146,30          |
| 8,1-8,9   | 10        | 89  | 47 | 761230xxxx | 50,60           | 16,8     | 18        | 123 | 73 | 7612301680 | 146,30          |
| 9         | 10        | 89  | 47 | 7612300900 | 50,60           | 17       | 18        | 123 | 73 | 7612301700 | 146,30          |
| 9,1-9,9   | 10        | 89  | 47 | 761230xxxx | 50,60           | 17,5     | 18        | 123 | 73 | 7612301750 | 146,30          |
| 10        | 10        | 89  | 47 | 7612301000 | 50,60           | 17,8     | 18        | 123 | 73 | 7612301780 | 146,30          |
| 10,1-10,3 | 12        | 102 | 55 | 761230xxxx | 67,30           | 18       | 18        | 123 | 73 | 7612301800 | 146,30          |
| 10,4-10,6 | 12        | 102 | 55 | 761230xxxx | 67,30           | 18,5     | 20        | 131 | 79 | 7612301850 | 178,70          |
| 10,7-10,9 | 12        | 102 | 55 | 761230xxxx | 67,30           | 19       | 20        | 131 | 79 | 7612301900 | 178,70          |
| 11        | 12        | 102 | 55 | 7612301100 | 67,30           | 19,5     | 20        | 131 | 79 | 7612301950 | 178,70          |
| 11,1-11,9 | 12        | 102 | 55 | 761230xxxx | 67,30           | 19,8     | 20        | 131 | 79 | 7612301980 | 178,70          |
| 12        | 12        | 102 | 55 | 7612301200 | 67,30           | 20       | 20        | 131 | 79 | 7612302000 | 178,70          |
| 12,3      | 14        | 107 | 60 | 7612301230 | 98,60           |          |           |     |    |            |                 |

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Hochleistungsbohrer VHM+X.Cut 3xØ  
Carbide High Performance Drills+X.Cut 3xØ



— INFO —

— INFO —

**LU: Bohrtiefe | Drilling Depth**

Zur Berechnung der Bohrtiefe (LU) muss von der Spiralnutlänge (l<sub>1</sub> | LCF) das 1,5-fache des Durchmessers (D) abgezogen werden.

To calculate the drilling depth (LU), 1.5 times the diameter (D) must be subtracted from the flute length (l<sub>1</sub> | LCF).

$$LU = LCF - 1,5x D$$

