

659 240**Spiralbohrer mit HM-Schneidplatte
Carbide Tipped Drills 8xØ**

- Lange Ausführung
- Diamantgeschliffene Hartmetall-Platte
- Stabile Ausführung, Bohrungen bis 8Ø
- 4-Flächen-Anschliff
- Oberfläche blank

- Long version
- Good concentricity, diamond ground
- Carbide tipped long length drill
- Rigid version for drillings 8xØ
- 4 facet grinding
- Bright finish



| | |
|---------|-------|
| HMP | blank |
| DIN 340 | Typ N |
| 118° | ZYL |

| ØD h7 | L | l1 | Art. No. | Stk/pce Euro | ØD h7 | L | l1 | Art. No. | Stk/pce Euro |
|----------|-----|----|------------|-----------------|----------|-----|-----|------------|-----------------|
| 1,8-1,9 | 80 | 53 | 659240xxxx | 34,90 | 6,6-6,7 | 148 | 97 | 659240xxxx | 32,40 |
| 2 | 85 | 56 | 6592400200 | 26,60 | 6,8-6,9 | 156 | 102 | 659240xxxx | 32,40 |
| 2,1 | 85 | 56 | 6592400210 | 30,20 | 7 | 156 | 102 | 6592400700 | 28,10 |
| 2,2-2,3 | 90 | 59 | 659240xxxx | 30,20 | 7,1-7,4 | 156 | 102 | 659240xxxx | 36,90 |
| 2,4 | 95 | 62 | 6592400240 | 30,20 | 7,5 | 156 | 102 | 6592400750 | 32,10 |
| 2,5 | 95 | 62 | 6592400250 | 26,20 | 7,6-7,9 | 165 | 109 | 659240xxxx | 36,90 |
| 2,6 | 95 | 62 | 6592400260 | 27,10 | 8 | 165 | 109 | 6592400800 | 32,10 |
| 2,7-2,9 | 100 | 66 | 659240xxxx | 27,10 | 8,1-8,4 | 165 | 109 | 659240xxxx | 40,80 |
| 3 | 100 | 66 | 6592400300 | 23,50 | 8,5 | 165 | 109 | 6592400850 | 35,50 |
| 3,1-3,3 | 106 | 69 | 659240xxxx | 25,90 | 9 | 175 | 115 | 6592400900 | 35,50 |
| 3,4 | 112 | 73 | 6592400340 | 30,20 | 9,5 | 175 | 115 | 6592400950 | 37,80 |
| 3,5 | 112 | 73 | 6592400350 | 22,60 | 10 | 184 | 121 | 6592401000 | 37,80 |
| 3,6-3,7 | 112 | 73 | 659240xxxx | 26,80 | 10,5 | 184 | 121 | 6592401050 | 51,00 |
| 3,8-3,9 | 119 | 78 | 659240xxxx | 26,80 | 11 | 195 | 128 | 6592401100 | 51,00 |
| 4 | 119 | 78 | 6592400400 | 23,30 | 11,5 | 195 | 128 | 6592401150 | 59,10 |
| 4,1-4,2 | 119 | 78 | 659240xxxx | 27,50 | 12 | 205 | 134 | 6592401200 | 59,10 |
| 4,3-4,4 | 126 | 82 | 659240xxxx | 27,50 | 12,5 | 205 | 134 | 6592401250 | 63,70 |
| 4,5 | 126 | 82 | 6592400450 | 23,40 | 13 | 205 | 134 | 6592401300 | 63,70 |
| 4,6-4,7 | 126 | 82 | 659240xxxx | 27,80 | 13,5 | 214 | 140 | 6592401350 | 68,80 |
| 4,8-4,9 | 132 | 87 | 659240xxxx | 27,80 | 14 | 214 | 140 | 6592401400 | 68,80 |
| 5 | 132 | 87 | 6592400500 | 24,20 | 14,5 | 220 | 144 | 6592401450 | 80,20 |
| 5,1-5,3 | 132 | 87 | 659240xxxx | 30,10 | 15 | 220 | 144 | 6592401500 | 80,20 |
| 5,4 | 139 | 91 | 6592400540 | 30,10 | 16 | 227 | 149 | 6592401600 | 88,00 |
| 5,5 | 139 | 91 | 6592400550 | 26,20 | 17 | 235 | 154 | 6592401700 | 97,00 |
| 5,6-5,9 | 139 | 91 | 659240xxxx | 30,10 | 18 | 241 | 158 | 6592401800 | 105,80 |
| 6 | 139 | 91 | 6592400600 | 26,20 | 19 | 247 | 162 | 6592401900 | 118,20 |
| 6,1-6,4 | 148 | 97 | 659240xxxx | 32,40 | 20 | 254 | 166 | 6592402000 | 159,90 |
| 6,5 | 148 | 97 | 6592400650 | 28,10 | | | | | |

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