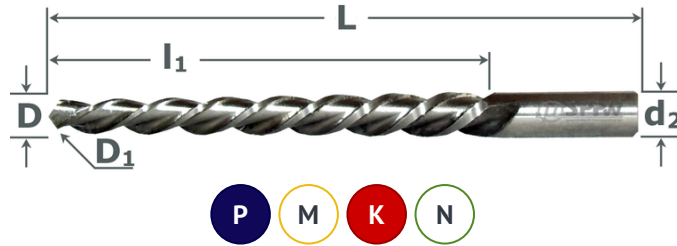


114 760

Kegel-Maschinenreibahlen HSS-E05 Steigung 10% (1:10)
HSS-E05 Conical Machine Reamers Form C 10% (1:10)



- Reibahlen für Anspritzbohrungen
- Linksspirale, rechtsschneidend
- Oberfläche blank
- Reamers for injection nozzles
- LH-helix, right hand cutting
- Bright finish



HSS E05	blank
Form A	ZYL
1:10	10%

114760 - 10% (1:10)

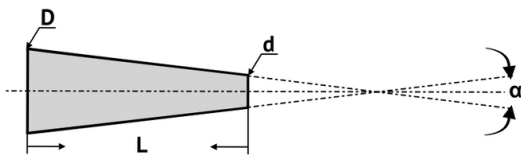
ØD	Ød	Ød2 h8	L	l1	Art. No.	Stk/pce Euro	ØD	Ød	Ød2 h8	L	l1	Art. No.	Stk/pce Euro
4	1,5	4	65	25	1147600400	32,60	10	4	10	115	60	1147601000	43,70
6	2	6	90	40	1147600600	32,60	12	5	12	130	70	1147601200	51,40
8	3	8	100	50	1147600800	39,30	14	6	14	140	80	1147601400	88,50

E

— INFO —

— INFO —

Berechnung der Steigung konischer Reibahlen
Taper Calculation for Conical Reamers



Steigung in % = $\frac{D - d}{L} \cdot 100$
 Taper

%	Konus Taper	α	%	Konus Taper	α	%	Konus Taper	α
1	1:100	0° 34'	10	1:10	5° 42'	25	1:4	14° 20'
2	1:50	1° 08'	10,5	-	6°	28	-	16°
3	3:100	1° 43'	11	-	6° 20'	30	-	17°
4	1:25	2° 16'	12	3:25	6° 50'	40	-	22° 40'
5	1:20	2° 51'	13	-	7° 25'	50	1:2	28° 05'
5,25	-	3°	14	-	8°	60	-	33° 25'
6	3:50	3° 25'	15	3:20	8° 35'	70	-	38° 35'
6,25	1:16	3° 34'	16	-	9° 10'	80	-	43° 40'
7	7:100	4°	18	-	10° 20'	90	-	48° 30'
8	2:25	4° 34'	20	1:5	11° 30'	100	1:1	53° 10'
9	9:100	5°	21	-	12°			